Attention: When **filling and capping a product for the first time**, we recommend conducting a trial run of **50-100 pieces** and performing inhale tests. Based on the test results, users can adjust their filling and capping process to achieve optimal performance and minimize the failure rate.

Dano Pro Filling Instructions

Recommended Needle Size	Ideal Fill Temperature	Capping Time
15 Ga (or ≤2.0mm)	122° - 140° F / 50° - 60°C	1½ minutes



Unpackage the Dano Pro cartridges and make sure you have both the mouthpieces and tanks ready.



Place the empty cartridges vertically upright on a flat surface.



Preheat the oil to the correct temperature for your specific oil (i.e., ≤ 135° F (or 57° C).



Fill the cartridge using a syringe or filling machine; the recommended needle size is 15 gauge (or ≤2.0mm).



Fill the oil through the filling hole, avoiding the center post and ensuring you do not exceed the cartridge's tank capacity.

Caution: When using a needle, insert it to a depth of 3/4 of the oil tank and do not touch the bottom.

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Dano Pro Capping Instructions

Capping Time	Capping Method	Min Capping Force	Max Capping Force
1½ minutes	Manual or Machine	5.5 lbs (2.5 kg)	7.7 lbs (3.5 kg)



Secure the mouthpieces onto the cartridges by aligning them vertically and applying even pressure.



Complete the capping within 1½ minutes of filling the oil. For oils with thinner consistencies, **cap them promptly to prevent leaking.**



For very thin oils: After filling and capping, **invert the cartridges immediately** and let them cool for about **30 minutes** before placing them upright. This helps prevent excess oil from seeping into the ceramic due to residual heat.



For very thick oils: Let the vape cartridges to sit for **30 minutes to 24 hours** after filling and capping to ensure proper settling and complete saturation of the ceramic core before use.



Store the final products in a dry, cool place away from direct sunlight. Storage temperatures should be between 68° - 77° F (or 18° - 25° C).

Additional Info:

- After filling, the ceramic coil of the Dano Pro will absorb some of the oil; this can result in a noticeable reduction in oil volume (up to 10%) and create extra space in the tank.
- Dano Pro cartridges are compatible with most capping machines.

For more information, please contact info@ikrusher.com